

1 Improving path-tracking performance of an articulated
2 tractor-trailer system using a non-linear kinematic
3 model

4 M. Murillo^{a,*}, G. Sánchez^a, N. Deniz^a, L. Genzelis^b, L. Giovanini^a

5 ^a*Research Institute for Signals, Systems and Computational Intelligence,*
6 *FICH-UNL/CONICET, Ciudad Universitaria UNL, 4° piso FICH, (S3000) Santa Fe,*
7 *Argentina.*

8 ^b*Faculty of Engineering and Water Resources (FICH) - Universidad Nacional del*
9 *Litoral (UNL), (S3000) Santa Fe, Argentina.*

10 **Abstract**

11 This paper presents a novel non-linear mathematical model of an articu-
12 lated tractor-trailer system that can be used, in combination with receding
13 horizon techniques, to improve the performance of path tracking tasks of ar-
14 ticulated systems. Due to its dual steering mechanisms, this type of vehicle
15 can be very useful in precision agriculture, particularly for seeding, spraying
16 and harvesting in small fields. The articulated tractor-trailer system model
17 was embedded within a non-linear model predictive controller and the trailer
18 position was monitored. When the kinematic of the trailer was considered,
19 the deviation of trailer's position was reduced substantially alongside not
20 only straight paths but also in headland turns. Using the proposed math-
21 ematical model, we were able to control the trailer's position itself rather
22 than the tractor's position. The Robot Operating System (ROS) framework
23 and Gazebo simulator were used to perform realistic simulations examples.

24 *Keywords:* tractor-trailer system; articulated vehicle; kinematic model;

26 **1. Introduction**

27 Precision agriculture (PA) is the art of merging high technology with
28 agricultural machinery. The concept of PA is not new, however, in the
29 last decades, its use among farmers has seen a rise due to improvements
30 and low-cost development of electronics devices and high quality sensors,
31 which allow the implementation of advanced control and signal processing
32 algorithms

33 Tractors for agriculture purposes have been used along the 20th century.
34 Indeed, after the second half of the 20th century they were continuously im-
35 proved to be more efficient, productive and user-friendly. Farm machinery
36 includes not only tractors but also transport vehicles, tillage and seeding
37 machines, fertilizer applicators, and harvesters, among others. Due to mech-
38 anization and automation of these agricultural equipment, the intervention
39 of human operators has been reduced. However, in most cases deviations
40 from a desired trajectory are not corrected autonomously and the operator
41 has to steer the vehicle in order to reduce the error. In order to relieve the
42 operator of continuously making steering adjustments, several autonomous

*Corresponding author

Email addresses: mmurillo@sinc.unl.edu.ar (M. Murillo),
gsanchez@sinc.unl.edu.ar (G. Sánchez), ndeniz@sinc.unl.edu.ar (N. Deniz),
lgenzelis@fich.unl.edu.ar (L. Genzelis), lgiovanini@sinc.unl.edu.ar (L.
Giovanini)

43 guidance systems for agricultural machinery have been developed (Baillie
44 et al., 2018; Subramanian et al., 2006; Nagasaka et al., 2004).

45 One important automation problem that many applications have in com-
46 mon is the challenge of autonomous navigation of agricultural vehicles with
47 towed implements. Generally, guidance systems control the trajectory of
48 the vehicle so as to keep it as closer as possible to the desired path. How-
49 ever, when agricultural implements are used it would be more accurate to
50 monitor its position rather than the tractor's because especially in curves
51 and headland turns, the trailer tends to follow a different path leading to
52 gaps and overlaps. Several works tackle the problem of controlling both
53 the position of the tractor and the implement. For instance, Pickett et al.
54 (2016) propose a system and method for steering an implement which en-
55 hances the potential tracking errors in the implement path on a sloped
56 terrain. Both the vehicle and the implement have their own steering con-
57 troller which steers both the vehicle and the implement steerable wheels in
58 order to guide the implement towards the desired path. Merx and Germann
59 (2017) present an arrangement that comprises a self-propelled vehicle with
60 a towed implement. Here, the vehicle is capable of steering its own wheels
61 and the implement can change its position in a lateral direction by means
62 of an actuator coupled to the hitch point. Although in these works sepa-
63 rate controllers for tractor and implement are used and a measure of the
64 implement error is taken into account as an offset value, the main disad-
65 vantage of these solutions is that deviations from the nominal path caused

66 by the tractor navigation, and vice versa, might not be taken into ac-
67 count when navigating the trailer. Kremmer et al. (2020) propose a system
68 and method for controlling an implement towed to an agricultural vehicle.
69 Here, an actuator is mounted between the rear part of the chassis and the
70 implement's hitch-point, thus allowing to move the whole implement in a
71 parallelogram-wise manner in a lateral direction. As the controller proposed
72 in this work is based on PID algorithm, it might be difficult to handle in-
73 formation regarding changes in road conditions and physical constraints of
74 the system.

75 Agricultural vehicles with towed implements are not simple to control as
76 they comprise highly non-linear dynamics and multiple inputs and outputs.
77 In this regard, the use of modern control techniques such as model predictive
78 control (MPC) for linear and non-linear systems (NMPC) have emerged
79 (Rawlings et al., 2017). For instance, Backman et al. (2012) propose an
80 NMPC method for a tractor and implement system. The main goal of their
81 research was to control the lateral position of the towed implement and to
82 keep it close to the adjacent driving line. The position of the implement was
83 controlled by steering the tractor and by the use of a hydraulically controlled
84 joint. Kayacan et al. (2014) combine a fast centralized NMPC method
85 based on ACADO code generation tool (Houska et al., 2011), with nonlinear
86 moving horizon estimation (NMHE) to obtain accurate trajectory tracking
87 of an autonomous tractor-trailer system under unknown and variable soil
88 conditions.

89 On the other hand, tractors can change their orientation by means of
90 two different kind of steering mechanisms. The most traditional one consists
91 in steering the front wheels of the vehicle, as shown in Fig. 1(a)¹. Another
92 possibility is to provide the vehicle with a central articulated joint which is
93 used for steering the vehicle instead of the traditional steering mechanism,
94 as seen in Fig. 1(b)². Although it is uncommon in the agricultural industry,
95 both steering mechanisms can also be used within the same tractor, as it is
96 depicted in Fig. 1(c)³.

97 Since the performance of MPC-based controllers highly depends on the
98 model describing the system behavior, a precise mathematical model is es-
99 sential. The model embedded within the controller could be either kine-
100 matic or dynamic (Mondal et al., 2019; Tang et al., 2020). While the first
101 one deals with linear and angular speeds directly disregarding any inertia
102 effects, the second one is concerned with forces and torques. The latter is
103 usually more precise, however, it is mathematically more elaborate, thus,
104 leading to controllers of greater computational complexity. Moreover, it
105 might lead to numerical issues, affecting its implementation in different mi-
106 crocontrollers or single-board computers. In this regard, it has been shown
107 that controllers based on kinematic models are accurate enough for vehicles
108 operating at low accelerations (Werner et al., 2012; Kong et al., 2015; Tang
109 et al., 2020).

¹Source: www.angliamowers.co.uk/viking-r5-mt-5097-z-garden-tractor.html

²Source: www.fort-it.com/eng/agriculture-division/small-tractors/sirio

³Source: <http://africa.valtra.com/en/articulated-tractors>



Figure 1: Different turning mechanisms.

110 Even though several articles dealing with the mathematical modeling of
111 agricultural machinery can be found within the specialized literature, they
112 mostly present simple models of tractors with front steering and they do not
113 consider the kinematics of towed implements (Farmer, 2008; Zhang and Wei,
114 2017; Nayl, 2013). There are other works which do consider vehicle-and-
115 implement systems but these are limited to front-steering tractors (Kayacan
116 et al., 2016; Yue et al., 2018). In contrast, mathematical models of articu-
117 lated vehicles have been published, but they do not incorporate the coupling
118 of an implement nor front steering (Nayl et al., 2012, 2015).

119 As we plan drive vehicles at low speed, a kinematic model based con-
120 troller would merely work well for us. To that end, in this article, we
121 propose to study a kinematic tractor-trailer system model with both steer-
122 ing mechanisms: steering in the front wheels and a central articulated joint.
123 It will be shown that, by restricting one steering mechanism or the other,
124 the proposed model would suit any of the more limited cases. To the best
125 of the authors' knowledge, neither the model presented in this article nor
126 the technique used to derive it can be found in the specialized literature.
127 This is the main contribution of this paper.

128 This work is organized as follows. In Section 2, the derivation of a
129 kinematic model of an articulated tractor-trailer system is carried out. A
130 brief summary of the NMPC strategy is presented in Section 3. Section
131 4 shows how the NMPC controller should be designed in order to guide
132 the trailer's position alongside the desired trajectory. Simulation results
133 using Gazebo⁴ simulator are depicted in Section 5. The results obtained
134 are thoroughly discussed in Section 6. Finally, conclusions and future work
135 are outlined in Section 7

136 2. Articulated tractor-trailer system model

137 A simple scheme of the proposed articulated tractor-trailer system is
138 depicted in Fig. 2, where L_r is the distance from the center of the rear axle
139 of the tractor to the articulation joint, L_f is the distance from this point to

⁴<http://gazebosim.org/>

140 the center of the front axle, d_1 is the distance from the center of the rear
 141 axle to the trailer's hitch point, d_2 is the distance from this point to the
 142 center of the trailer's axle, θ_t is the trailer's yaw angle, θ_r is the yaw angle
 143 formed by the rear block of the tractor, γ is the articulation angle and ϕ is
 the front steering angle.

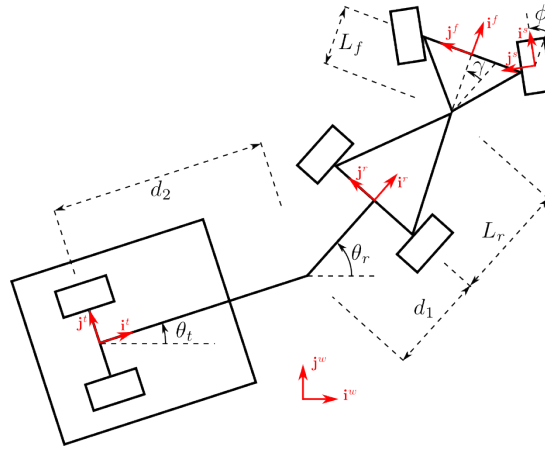


Figure 2: Scheme of an articulated tractor-trailer system.

144

145 In order to obtain a mathematical model of the system shown in Fig. 2,
 146 we have to consider five coordinate frames. In this figure unit vectors \mathbf{i} and \mathbf{j}
 147 corresponding to each reference system are also shown. The first coordinate
 148 frame is denoted with superscript w and corresponds to the global reference
 149 frame, whose orientation is fixed. Frame t matches the orientation of the
 150 trailer, i.e., vector \mathbf{i}^t makes an angle θ_t with \mathbf{i}^w . Coordinate system r matches
 151 the orientation of the rear part of the vehicle, and hence unit vector \mathbf{i}^r makes
 152 an angle θ_r with \mathbf{i}^w . Frame f has the same orientation as the front part of
 153 the vehicle, and therefore vector \mathbf{i}^f makes an angle γ with \mathbf{i}^r , that is, an
 154 angle $\theta_r + \gamma$ with \mathbf{i}^w . Finally, reference system s matches the orientation

155 of the front wheels, i.e., \mathbf{i}^s makes an angle ϕ with \mathbf{i}^f , and thus an angle
 156 $\theta_r + \gamma + \phi$ with \mathbf{i}^w .

157 Let us proceed with the derivation of the mathematical model of the
 158 articulated tractor-trailer system by expressing the relationship between the
 159 location of the different parts of this system in terms of length constants and
 160 orientation angles previously defined. Let $[x_t, y_t]^T$, $[x_r, y_r]^T$ and $[x_f, y_f]^T$ be
 161 the position of the center of the trailer's axle, and the center of the tractor's
 162 rear axle and front axle, respectively, all expressed in the global frame w .
 163 Using the standard rotation matrix

$$164 \quad \mathbf{R}(\theta) = \begin{bmatrix} \cos \theta & -\sin \theta \\ \sin \theta & \cos \theta \end{bmatrix}, \quad (1)$$

165 the following geometric relationships can then be established:

$$166 \quad \begin{bmatrix} x_r \\ y_r \end{bmatrix} = \begin{bmatrix} x_t \\ y_t \end{bmatrix} + \mathbf{R}(\theta_t) \begin{bmatrix} d_2 \\ 0 \end{bmatrix} + \mathbf{R}(\theta_r) \begin{bmatrix} d_1 \\ 0 \end{bmatrix}, \quad (2a)$$

$$167 \quad \begin{bmatrix} x_f \\ y_f \end{bmatrix} = \begin{bmatrix} x_r \\ y_r \end{bmatrix} + \mathbf{R}(\theta_r) \begin{bmatrix} L_r \\ 0 \end{bmatrix} + \mathbf{R}(\theta_r + \gamma) \begin{bmatrix} L_f \\ 0 \end{bmatrix}. \quad (2b)$$

169 The time-derivatives of Eqs. (2a) and (2b) can be expressed as

$$\begin{cases} \dot{x}_r = \dot{x}_t - d_2 \dot{\theta}_t \sin \theta_t - d_1 \dot{\theta}_r \sin \theta_r \\ \dot{y}_r = \dot{y}_t + d_2 \dot{\theta}_t \cos \theta_t + d_1 \dot{\theta}_r \cos \theta_r \\ \dot{x}_f = \dot{x}_r - L_r \dot{\theta}_r \sin \theta_r - L_f (\dot{\theta}_r + \dot{\gamma}) \sin(\theta_r + \gamma) \\ \dot{y}_f = \dot{y}_r + L_r \dot{\theta}_r \cos \theta_r + L_f (\dot{\theta}_r + \dot{\gamma}) \cos(\theta_r + \gamma) \end{cases} \quad (3)$$

171 Assuming lateral slip cannot take place, each wheel is restricted to move
 172 in the longitudinal direction. However, if this constraint is imposed on each
 173 wheel individually, the vehicle would only be allowed to move in a straight
 174 line, i.e., with $\theta_t = \theta_r$ and $\gamma = \phi = 0$. Consequently, the model is further
 175 simplified treating the system as if each axle had a single wheel located on
 176 its center. This simplification is commonly referred to as ‘‘bicycle model’’
 177 and it is commonplace in the modeling of ground vehicles (Zhang and Wei,
 178 2017; LaValle, 2006; Corke and Ridley, 2001; Siew et al., 2009). Using this
 179 simplification, we allow each block of the system (trailer, rear part and
 180 front part) to move only in the direction orthogonal to its axle. These
 181 non-holonomic constraints can be expressed as

$$\begin{bmatrix} \dot{x}_t \\ \dot{y}_t \end{bmatrix} = \mathbf{R}(\theta_t) \begin{bmatrix} v_t \\ 0 \end{bmatrix}, \quad \begin{bmatrix} \dot{x}_r \\ \dot{y}_r \end{bmatrix} = \mathbf{R}(\theta_r) \begin{bmatrix} v_r \\ 0 \end{bmatrix} \quad \text{and} \quad \begin{bmatrix} \dot{x}_f \\ \dot{y}_f \end{bmatrix} = \mathbf{R}(\theta_r + \gamma + \phi) \begin{bmatrix} v_f \\ 0 \end{bmatrix}, \quad (4)$$

183 where v_t , v_r and v_f are the speeds of the center of the trailer axle, rear axle
 184 and front axle, respectively. It is worth noting that the angle $\theta_r + \gamma + \phi$ was
 185 used instead of $\theta_r + \gamma$ so as to take into account the tractor’s front steering.

186 Working with these expressions and putting them all together yields the
 187 following equalities:

$$\left. \begin{aligned}
 \dot{x}_t &= v_t \cos \theta_t \\
 \dot{y}_t &= v_t \sin \theta_t \\
 \dot{x}_r &= v_r \cos \theta_r \\
 \dot{y}_r &= v_r \sin \theta_r \\
 \dot{x}_f &= v_f \cos(\theta_r + \gamma + \phi) \\
 \dot{y}_f &= v_f \sin(\theta_r + \gamma + \phi)
 \end{aligned} \right\} \quad (5)$$

189 Replacing these relationships in Eqs. (3) results in:

$$\left. \begin{aligned}
 v_r \cos \theta_r &= v_t \cos \theta_t - d_2 \dot{\theta}_t \sin \theta_t - d_1 \dot{\theta}_r \sin \theta_r & (a) \\
 v_r \sin \theta_r &= v_t \sin \theta_t + d_2 \dot{\theta}_t \cos \theta_t + d_1 \dot{\theta}_r \cos \theta_r & (b) \\
 v_f \cos(\theta_r + \gamma + \phi) &= v_r \cos \theta_r - L_r \dot{\theta}_r \sin \theta_r & (c) \\
 &\quad - L_f (\dot{\theta}_r + \dot{\gamma}) \sin(\theta_r + \gamma) & (c) \\
 v_f \sin(\theta_r + \gamma + \phi) &= v_r \sin \theta_r + L_r \dot{\theta}_r \cos \theta_r & (d) \\
 &\quad + L_f (\dot{\theta}_r + \dot{\gamma}) \cos(\theta_r + \gamma) & (d)
 \end{aligned} \right\} \quad (6)$$

191 Multiplying Eq. (6c) by $-\sin \theta_r$ and Eq. (6d) by $\cos \theta_r$, and then adding
 192 the resulting expressions together, it can be shown that

$$\dot{\theta}_r = \frac{v_f \sin(\gamma + \phi) - \dot{\gamma} L_f \cos \gamma}{L_r + L_f \cos \gamma}. \quad (7)$$

194 As it can be easily seen, this expression would cause problems if

$$195 \quad L_r + L_f \cos \gamma = 0, \quad (8)$$

196 However, due to mechanical limitations of articulated-tractors, γ is limited
197 to $-\frac{\pi}{2} < \gamma < \frac{\pi}{2}$, therefore $\cos \gamma \geq 0$ and this difficulty will not arise. Simi-
198 larly, multiplying Eq. (6a) by $-\sin \theta_t$ and adding it to Eq. (6b) multiplied
199 by $\cos \theta_t$ it yields

$$200 \quad \dot{\theta}_t = \frac{v_r}{d_2} \sin(\theta_r - \theta_t) - \frac{d_1}{d_2} \dot{\theta}_r \cos(\theta_r - \theta_t). \quad (9)$$

201 Let us now proceed to define the control inputs and state variables for
202 the system under study. Based on Eqs. (7) and (9), it seems natural to
203 consider angles θ_r and θ_t as state variables. Additionally, since Eq. (7)
204 involves the time-derivative of γ , it is convenient to include this angle as
205 another state variable. Setting the angular velocity of the articulation joint
206 ω_1 as a control input, it results in

$$207 \quad \dot{\gamma} = \omega_1. \quad (10)$$

208 On the other hand, the time-derivative of the forward steering angle ϕ is
209 not involved in any of the previous expressions. Hence, this angle could be
210 considered either as a state variable or a control input. The latter allows
211 for constraints on the rate of change of this angle to be easily incorporated

212 into the control problem, leading to a smoother behavior of the system.
213 Therefore, this second alternative has been chosen in this work. Defining
214 the rate of change of ϕ , ω_2 , as another control then

$$215 \quad \dot{\phi} = \omega_2. \quad (11)$$

216 In order to fully specify the system, the position of any of its blocks needs to
217 be known. Given that it is of interest to control the position of the trailer,
218 x_t and y_t are selected as state variables. Using Eqs. (6a), (6b) and (5), it
219 can be easily shown that

$$220 \quad \begin{cases} \dot{x}_t = v_r \cos \theta_r + d_2 \dot{\theta}_t \sin \theta_t + d_1 \dot{\theta}_r \sin \theta_r \\ \dot{y}_t = v_r \sin \theta_r - d_2 \dot{\theta}_t \cos \theta_t - d_1 \dot{\theta}_r \cos \theta_r \end{cases}. \quad (12)$$

221 Finally, the speed of either the rear or the front block of the tractor, i.e.
222 v_r or v_f , must be defined as the last control input. In this work v_f has
223 been chosen, so as to pose a more challenging control problem, since in this
224 way the chain of mechanisms acting between the trailer and the directly-
225 actuated block of the tractor is longer. The complete kinematic model of
226 the articulated tractor-trailer system can be obtained by grouping together

227 Eqs. (7) - (12), yielding

$$\begin{matrix} 228 \\ 229 \end{matrix} \begin{bmatrix} \dot{x}_t \\ \dot{y}_t \\ \dot{\theta}_r \\ \dot{\theta}_t \\ \dot{\gamma} \\ \dot{\phi} \end{bmatrix} = \begin{bmatrix} v_r \cos \theta_r + d_1 \dot{\theta}_r \sin \theta_r + d_2 \dot{\theta}_t \sin \theta_t \\ v_r \sin \theta_r - d_1 \dot{\theta}_r \cos \theta_r - d_2 \dot{\theta}_t \cos \theta_t \\ \frac{v_f \sin(\gamma + \phi) - \omega_1 L_f \cos \gamma}{L_r + L_f \cos \gamma} \\ \frac{v_r}{d_2} \sin(\theta_r - \theta_t) - \frac{d_1}{d_2} \dot{\theta}_r \cos(\theta_r - \theta_t) \\ \omega_1 \\ \omega_2 \end{bmatrix} \quad (13)$$

229 where v_r can be obtained as

$$\begin{matrix} 230 \end{matrix} v_r = v_f \cos(\gamma + \phi) + L_f(\dot{\theta}_r + \dot{\gamma}) \sin \gamma, \quad (14)$$

231 and $\dot{\theta}_r$ and $\dot{\theta}_t$ are defined in Eqs. (7) and (9).

232 Defining

$$\begin{matrix} 233 \end{matrix} \mathbf{x} = [x_t, y_t, \theta_r, \theta_t, \gamma, \phi]^T \quad \text{and} \quad \mathbf{u} = [v_f, \omega_1, \omega_2]^T \quad (15)$$

234 as our state and control input vectors, respectively, Eq. (13) can be written

235 in a compact vector-matrix form as

$$\begin{matrix} 236 \end{matrix} \dot{\mathbf{x}} = F(\mathbf{x}, \mathbf{u}), \quad (16)$$

237 where $F(\mathbf{x}, \mathbf{u})$ is the vector function given by the right hand side (RHS) of

238 Eq. (13). It is worth mentioning that we decided to choose the state vector \mathbf{x}

239 as defined in Eq. (15) because we need to know the position and orientation

240 of the trailer. In this regard, x_t and y_t define the trailer's xy -position and θ_t
241 is the trailer's yaw angle. The other three angles (θ_r , γ , and ϕ) are directly
242 related to the trailer's position and orientation equations. It is interesting
243 to note that the mathematical model we have obtained can be regarded as
244 a generalization of many other models found in the specialized literature.
245 For example, if the front direction is fixed ($\phi \equiv \omega_2 \equiv 0$) and the trailer is
246 neglected, ignoring θ_t and replacing the equations for \dot{x}_t and \dot{y}_t with the
247 corresponding equations for \dot{x}_r and \dot{y}_r , the resulting system matches the
248 one obtained by Nayl et al. (2015). Moreover, if it is assumed that the
249 hitch point of the trailer is located directly on the rear axle of the tractor
250 ($d_1 = 0$) and the articulation joint is removed (setting $\gamma \equiv \omega_1 \equiv 0$), the
251 model obtained matches the one presented by LaValle (2006).

252 3. Non Linear Model Predictive Control

253 In order to show the advantages of using the mathematical model of the
254 articulated tractor-trailer system described by Eq. (13), we propose to use
255 a model based control technique such as NMPC due to its high capabilities
256 to deal with non-linear models and constraints. This technique is not new,
257 however, as it will be shown in Section 5, by using our articulated tractor-
258 trailer system model within a NMPC controller it is possible to address the
259 problem of trailer's path tracking in a precise way. Another advantage of
260 using NMPC technique is that perturbations affecting the system can be
261 added in the minimization stage, thus, the performance of the controller
262 can be improved as the resulting control inputs take into account this new

263 information. It should be pointed out that other techniques do not allow to
 264 do this in such an efficient and easy way as receding horizon techniques do.

265 The main purpose of NMPC is to predict the future states of the system
 266 solving an explicit inverse problem that allows the incorporation, at the
 267 design stage, of different types of constraints to obtain the best feasible
 268 solution. The inverse problem to be solved is the minimization of a cost
 269 function that quantifies the performance of the system. This constrained
 270 minimization process is done over a fixed-time horizon window of a length
 271 N . At the next sampling instant, new information is included and old one
 272 is discarded by shifting the window one step in time and the constrained
 273 minimization process is restarted at the next sampling instant (Rawlings
 274 et al., 2017). Generally, NMPC is implemented in discrete-time, hence the
 275 general form of the problem to be solved is

$$\begin{aligned}
 & \min_{\mathbf{U}_{k|k}} \mathcal{J}(k) \\
 \text{st.} \quad & \begin{cases} \mathbf{x}_{k+i+1|k} = f(\mathbf{x}_{k+i|k}, \mathbf{u}_{k+i|k}), & i \in [0, 1, \dots, N-1] \\ \mathbf{x}_{k|k} = \mathbf{x}(k), \\ \mathbf{u}_{k+i|k} \in \mathcal{U}, \quad \mathbf{x}_{k+i|k} \in \mathcal{X}, \end{cases} \quad (17)
 \end{aligned}$$

277 where $\mathcal{J}(k)$ denotes the cost function to be minimized, $\mathbf{x}_{k+i|k} \in \mathcal{X} \subseteq \mathbb{R}^{n_x}$
 278 is the state vector, $\mathbf{u}_{k+i|k} \in \mathcal{U} \subseteq \mathbb{R}^{n_u}$ is the control input vector, N is
 279 the control window length, \mathcal{X} and \mathcal{U} are the state and input constraint
 280 sets, respectively, $\mathbf{U}_{k|k} = [\mathbf{u}_{k|k}, \dots, \mathbf{u}_{k+N-1|k}]^T$ is the control input se-
 281 quence and $f(\cdot)$ is a vector function that describes the dynamics of the

282 system. It is worth noting that subscript $k + i|k$ refers to the information
 283 computed at time $k + i$ using the information available at time k . The
 284 solution of the problem defined in Eq. (17) is an optimal control input se-
 285 quence $\mathbf{U}_{k|k}^* = [\mathbf{u}_{k|k}^*, \dots, \mathbf{u}_{k+N-1|k}^*]^T$, but only the first control input of
 286 this sequence is applied to the system, i.e. $\mathbf{u}_k = \mathbf{u}_{k|k}^*$. Then, the horizon is
 287 shifted forward to the next sampling instant in a receding horizon fashion,
 288 discarding old information and including new one, thus compensating for
 289 unmeasured disturbances and/or unmodeled dynamics. As it can be seen,
 290 the cost function plays a key role in obtaining the optimal control sequence
 291 and it should be carefully designed in order to fulfill the goals of the system.

292 Another benefit of using NMPC technique is that obstacles can indeed
 293 be considered within the controller. To that end, any obstacle can be mod-
 294 eled by a polytope⁵, which can be implemented through a set of linear con-
 295 straints. Thus, adding an obstacle to the constrained minimization problem
 296 is just as simple as including a constraint of the form $g(x_t, y_t, x_o, y_o) - \sigma \leq 0$,
 297 where g and σ describe the linear polytopic constraints, and x_o and y_o de-
 298 note the xy -coordinates of the obstacle. Since the obstacle is added as a
 299 constraint in Eq. (17), its detection and avoidance is straightforward, be-
 300 cause the solution of the optimization problem already takes into account
 301 the presence of this obstacle.

⁵Note that the space occupied by the obstacle can also be described, roughly, by an ellipse to reduce the number of used constraints.

4. Path-following with the articulated tractor-trailer system

The goal of this section is to design a NMPC based controller for the articulated tractor-trailer system that allows to control the xy -position of the trailer along a predefined path. In order to use the NMPC technique we need a discrete-time model of the system, hence, we must discretize Eq. (13). There are several non-linear discretization methods that can be used such as shooting method, Runge-Kutta method (among which the popular fourth-order explicit method can be found) and collocation method. The latter involves finding, for each discretization period, polynomials of a certain order that satisfy the system's differential equations in a specific set of points (Diehl et al., 2006; Milne-Thomson et al., 1972), which can be obtained, for instance, from the Gauss-Legendre quadrature. In this work, collocation method will be used as it provides great accuracy at a relatively low computational cost (Sánchez et al., 2017). In this way, Eq. (16) can be transformed into its equivalent discrete-time as

$$\mathbf{x}_{k+1} = \hat{F}(\mathbf{x}_k, \mathbf{u}_k), \quad (18)$$

where $\mathbf{x}_k = [x_{t_k}, y_{t_k}, \theta_{r_k}, \theta_{t_k}, \gamma_k, \phi_k]^T$ is the discrete-time state vector, $\mathbf{u}_k = [v_{f_k}, \omega_{1_k}, \omega_{2_k}]^T$ is the discrete-time control input vector and $\hat{F}(\mathbf{x}_k, \mathbf{u}_k)$ approximates the RHS of Eq. (13) in discrete-time.

A natural reference input for the controller would be the trajectory $\mathbf{r}_{\mathbf{x}_{\{x_t, y_t\}}}$ that should be followed by the trailer, where $\mathbf{x}_{\{x_t, y_t\}}$ means that from the state vector \mathbf{x} only setpoints for states x_t and y_t are considered.

324 Then, using these points as the desired xy -position of the trailer, we propose
 325 to solve problem defined in Eq. (17) with the following cost function:

$$\begin{aligned}
 326 \quad \mathcal{J}(k) = & \sum_{j=0}^{N-1} \|\mathbf{x}_{\{x_t, y_t\}_{k+j|k}} - \mathbf{r}_{\mathbf{x}_{\{x_t, y_t\}_{k+j|k}}}\|_Q^2 + \|\mathbf{u}_{k+j|k}\|_R^2 \\
 & + \|\mathbf{x}_{\{x_t, y_t\}_{k+N|k}} - \mathbf{r}_{\mathbf{x}_{\{x_t, y_t\}_{k+N|k}}}\|_P^2
 \end{aligned} \tag{19}$$

327 where $\mathbf{x}_{\{x_t, y_t\}_{k+j|k}}$ denotes the discrete-time xy -position of the trailer, $\mathbf{u}_{k+j|k}$
 328 is the discrete-time control input vector of the articulated tractor-trailer
 329 system, Q , P and R are positive definite cost matrix and N is the prediction
 330 horizon length. The last term in Eq. (19) is known as terminal cost as it
 331 summarizes the information between samples N and ∞ , which was not
 332 taken into account in the minimization problem because, in fact, we are
 333 solving a finite optimization problem rather than an infinite one. Moreover,
 334 if matrix P is set accordingly, the terminal cost can also be used to guarantee
 335 the stability of the solutions.

336 5. Simulation results

337 The simulation examples presented in this section were run within an
 338 Intel[®] Core[™] i7-8700 CPU @ 3.20GHz with 16 GB RAM. The code was writ-
 339 ten using *Python* and a symbolic framework for algorithmic differentiation
 340 and optimization named CasADi (Andersson et al., 2019), in conjunction
 341 with the toolbox “Nonlinear Model Predictive Control Tools for CasADi”
 342 (Risbeck and Rawlings, 2015) and the HSL Mathematical Software Library
 343 (HSL, 2020).

344 To describe the articulated tractor-trailer system in a machine-readable
345 way, we took advantage of the Robot Operating System (ROS⁶) as it pro-
346 vides a set of tools for describing and modeling our system in a very real-
347 istic way. The format for describing our articulated tractor-trailer system
348 in ROS is the Unified Robot Description Format (URDF), which consists
349 of an XML document in which we include not only the physical properties
350 of our vehicle but also locations of sensors, visual appearance, links, trans-
351 missions, collisions of each part of the system and frictional characteristics
352 of tyres. Another advantage of describing our model in this way is that
353 our articulated tractor-trailer system can be easily integrated with Gazebo
354 simulator (See Fig. 3).

355 To simulate the vehicle within Gazebo, we must specify its joints. In
356 order to control the speed, we need to define four velocity joints for the
357 vehicle's wheels. The attitude of the articulated tractor-trailer system is
358 controlled through two position joints which command the front steering
359 angle and the central articulation angle. In this way, for instance, the
360 central articulation joint can be defined as shown in Definition 1, where we
361 indicate that this joint should rotate (type revolute) along the z -axis and
362 we set its max-min bounds using the upper and lower limits tags.

```
<joint name="base_link__front_cradle_joint" type="revolute">
  <axis xyz="0 0 1" />
  <origin xyz="0 0 0" rpy="0 0 0" />
  <parent link="base_link" />
```

⁶<http://www.ros.org/>

```

<child link="front_cradle" />
<limit effort="100.0" lower="-$M_PI/4" upper="$M_PI/4" velocity="1.0" />
</joint>

```

Definition 1: Central articulation joint

363 For every non-fixed joint, we need to specify a transmission, which tells
 364 Gazebo what to do with that joint. For example, to describe the relationship
 365 between the actuator and the central articulation joint, we need to set the
 366 transmission element as described in Definition 2, where we specify the
 367 transmission type and the joint where it is connected to.

```

<transmission name="base_link__front_cradle__transmission" type="SimpleTransmission">
  <type>transmission_interface/SimpleTransmission</type>
  <actuator name="base_link__front_cradle__motor">
    <hardwareInterface>hardware_interface/PositionJointInterface</hardwareInterface>
    <mechanicalReduction>1</mechanicalReduction>
    <motorTorqueConstant>10000</motorTorqueConstant>
  </actuator>
  <joint name="base_link__front_cradle_joint">
    <hardwareInterface>hardware_interface/PositionJointInterface</hardwareInterface>
  </joint>
</transmission>

```

Definition 2: Central articulation transmission element

368 To command the position of the central articulation joint, we need to set
 369 the hardware interface tag as a position joint interface in order to model
 370 the actuator as a servomotor. In a similar way, the position joint which
 371 commands the front steering can also be defined.

372 In order to describe wheels' spinning, velocity joints are defined of con-
 373 tinuous type, rotating along the y -axis without any restrictions. For ex-
 374 ample, for the front left wheel, the joint should be defined as shown in

375 Definition 3.

```
<joint name="front_left_wheel" type="continuous">
  <parent link="front_left_ackermann_steering_link"/>
  <child link="front_left_wheel_link"/>
  <origin xyz="0 0 0" rpy="0 0 0" />
  <axis xyz="0 1 0" rpy="0 0 0" />
</joint>
```

Definition 3: Front left wheel joint

376 To describe the relationship between the actuator and the velocity joint of
377 the front left wheel, we set the transmission element as shown in Definition
378 4.

```
<transmission name="front_left_wheel_trans" type="SimpleTransmission">
  <type>transmission_interface/SimpleTransmission</type>
  <actuator name="front_left_wheel_motor">
    <hardwareInterface>hardware_interface/VelocityJointInterface</hardwareInterface>
    <mechanicalReduction>1</mechanicalReduction>
  </actuator>
  <joint name="front_left_wheel">
    <hardwareInterface>hardware_interface/VelocityJointInterface</hardwareInterface>
  </joint>
</transmission>
```

Definition 4: Front left wheel transmission element

379 In this case, to model the actuator as a motor, we need to specify the
380 hardware interface tag as a velocity joint interface so as to command its
381 velocity, and hence, the speed of the vehicle.

382 It is worth mentioning that mass, inertia and wheel's friction proper-
383 ties are also considered in the model simulated by Gazebo. Our code is
384 open source and it can be downloaded from our repository⁷. We need to

⁷https://github.com/marinahmurillo/articulated_tractor_trailer_paper.
git

385 emphasize that we do not know how Gazebo simulates the behavior of the
 386 system at hand. However, we do know that in order to simulate the system
 387 dynamics, it accesses multiple high-performance physics engines such as
 388 ODE, Bullet, Simbody, and DART. As such, both the model simulated by
 389 Gazebo and the proposed mathematical model for the articulated tractor-trailer
 390 trailer system are different. The latter is simpler, but for us is the best
 391 model at hand and, as it will be shown in the simulation example, even
 392 though it does not include any dynamic characteristics of the system, when
 393 it is used within the NMPC controller, it is enough to accurately control
 394 the trailer's position along the pre-defined path. It would be more accu-
 395 rate to include the dynamic characteristics of the articulated tractor-trailer
 396 system in the mathematical model. Nonetheless, this model would be some-
 397 how more difficult to obtain, it may result in larger state and control input
 398 vectors, leading to a higher computational cost; and, probably, simulation
 399 results would be similar to the ones we have obtained with a simpler model.

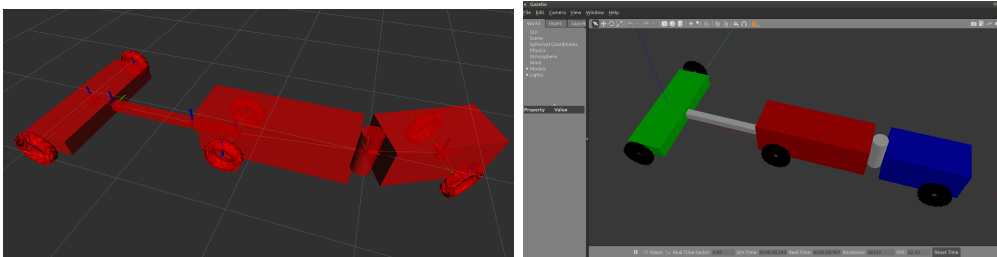


Figure 3: Articulated tractor-trailer in RViz (left) and Gazebo simulator (right).

400

401 Parameters of the articulated tractor-trailer system are set accordingly

402 as $L_f = 0.8$ [m], $L_r = 1.3$ [m], $d_1 = 0.5$ [m] and $d_2 = 1.3$ [m]. Weight
 403 matrices are chosen as $Q = P = \text{diag}([150, 300, 1, 100, 1, 100])$ and $R =$
 404 $\text{diag}([25, 1, 1])$. The horizon and sampling period are set as $N = 6$ [s] and
 405 $T_s = 0.1$ [s], respectively. In order to ensure that the resulting behavior of
 406 the system does not exceed the limitations of its actuators and mechanics,
 407 the following constraints are imposed: $|\gamma| \leq 60$ [deg], $|\phi| \leq 60$ [deg], $|v_f| \leq$
 408 2 [m/s], $|\Delta v_f| \leq 0.5$ [m/s], $|\omega_1| \leq 15$ [deg/s], $|\Delta\omega_1| \leq 10$ [deg/s], $|\omega_2| \leq$
 409 15 [deg/s] and $|\Delta\omega_2| \leq 10$ [deg/s]. Continuous articulated tractor-trailer
 410 system defined in Eq. (13) is discretized using collocation method with 3
 411 collocation points. In the following subsections, two simulation examples
 412 are shown. In the first scenario, the controller does not know that the trailer
 413 is towed to the articulated tractor-trailer system and, instead of controlling
 414 the position of the trailer itself, we control the xy -position of the front
 415 block of the tractor, i.e. x_f and y_f . In the second scenario, the controller
 416 is aware that the trailer is towed to the articulated tractor-trailer system
 417 and, hence, the goal is to control its position rather than the tractor's. It
 418 should be pointed out that the objective function used in both examples is
 419 the same, the only difference is the mathematical model embedded in the
 420 NMPC controller.

421 With the goal of illustrating a possible outcome of a common practice
 422 in agriculture, the problem of using an articulated tractor-trailer system
 423 to seed a small 1600 [m²] field is considered. It should be mentioned that,
 424 with the proposed vehicle model and the NMPC controller the articulated

425 tractor-trailer system could follow almost any trajectory. The only limi-
 426 tation would be the feasibility of the path to be followed, i.e. it should
 427 take into account the physical limitations of the articulated tractor-trailer
 428 system.

429 *5.1. First example: controlling tractor's front block position*

430 In this first scenario, the controller is assumed to have no knowledge of
 431 the trailer kinematics, therefore, the front block of the tractor is required to
 432 follow the reference trajectory while expecting the trailer to travel approxi-
 mately the same path. As it can be seen in Fig. 4, both the trailer and the

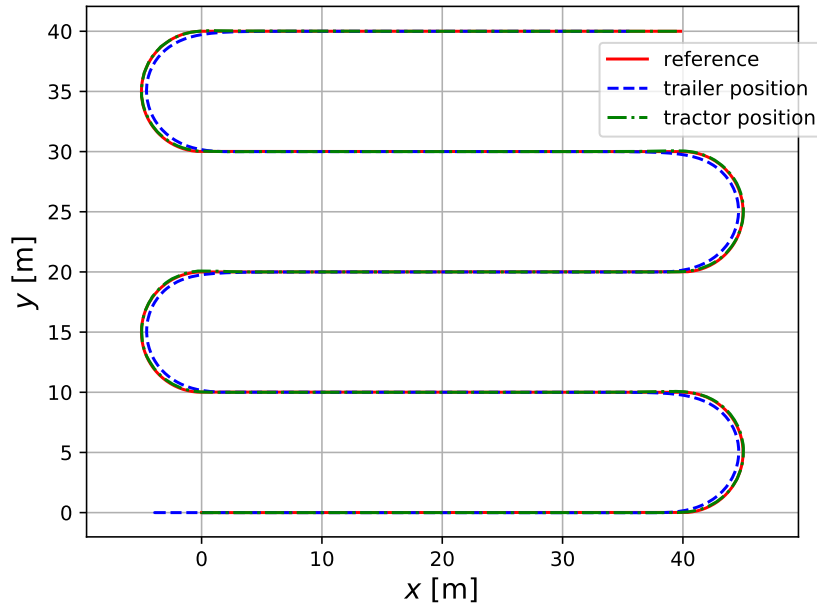


Figure 4: Path traveled by the articulated tractor-trailer system when the tractor's front block position is controlled

433

434 tractor's front block follow the desired path accurately along straight paths.

435 However, in headland turns only the tractor's front block follows the path ac-
 436 curately and the trailer describes a circumference of a smaller radii than the
 one described by the reference path. In Fig. 5 errors $e_{x_{k|k}} = \mathbf{x}_{\{x_t\}_{k|k}} - \mathbf{r}_{\mathbf{x}_{\{x_t\}_{k|k}}}$

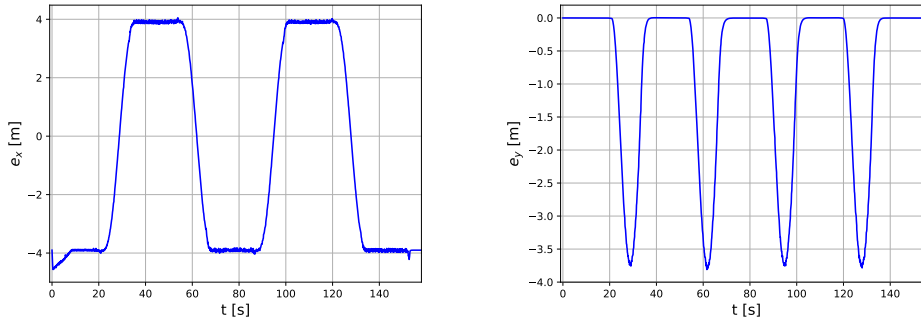


Figure 5: Error deviation between reference path and tractor's front block position

437 along x -axis (left) and $e_{y_{k|k}} = \mathbf{x}_{\{y_t\}_{k|k}} - \mathbf{r}_{\mathbf{x}_{\{y_t\}_{k|k}}}$ along y -axis (right) are de-
 438 picted. It should be noted that when the vehicle moves alongside infield
 439 rows, $e_{x_{k|k}}$ it indicates that the trailer xy -position is ahead or behind the
 440 desired path and it is related to acceleration and deceleration of the vehicle.
 441 On the other hand, it is essential to guarantee that the y -position of the
 442 trailer remains as close as possible to the setpoint trajectory. Analyzing
 443 $e_{y_{k|k}}$, it can be seen that this error is very small when following straight
 444 paths while in headland turns this error is lesser than 3.8 [m]. It is worth
 445 noting that, for instance, in a seeding process seeds and crops are planted
 446 alongside straight paths while in headland turns the implement, generally,
 447 is lifted up and no seeding occur in this part of the trajectory. To that end,
 448 more than reducing errors alongside the turning path, it should be more
 449 convenient to align the trailer both in the departure and the entrance of

451 the infield paths. In this simulation example, the trailer is correctly aligned
452 with the straight paths both at the end and the beginning of each infield
453 row. However, as headland areas are generally restricted by physical di-
454 mensions it would be expected that the trailer position does not deviate
455 too much from the desired trajectory.

456 *5.2. Second example: controlling trailer's position*

457 In order to overcome the drawback of having large deviations alongside
458 headland turns, we propose to perform the same simulation example as
459 before but, this time, with our proposed articulated tractor-trailer system
460 model. One of the main benefits of using this model is that the kinematics
461 of the trailer can be embedded within the controller in an easy way, for
462 instance, so that the trailer itself is able to follow the reference path. As it is
463 shown in Fig. 6, the trailer follows the desired path with a great accuracy not
464 only along straight paths but also in headland turns. Figure 7 shows errors
465 $e_{x_k|k}$ and $e_{y_k|k}$. The first one shows that $e_{x_k|k}$ is bigger at the beginning of the
466 simulation but it decreases as the vehicle starts moving, leading to an error
467 that is lesser than 16 [cm] when following the desired trajectory. According
468 to $e_{y_k|k}$, it can be seen that this error remains below 1 [cm] when following
469 straight paths while in headland turns this error is lesser than 12 [cm], which
470 is, for instance, much lower than that obtained in Fig. 5(b). As it can be
471 observed, by using an NMPC-based controller with our proposed articulated
472 tractor-trailer system model, the vehicle is able not only to follow accurately
473 straight paths until the end of each row but also it is able to enter the

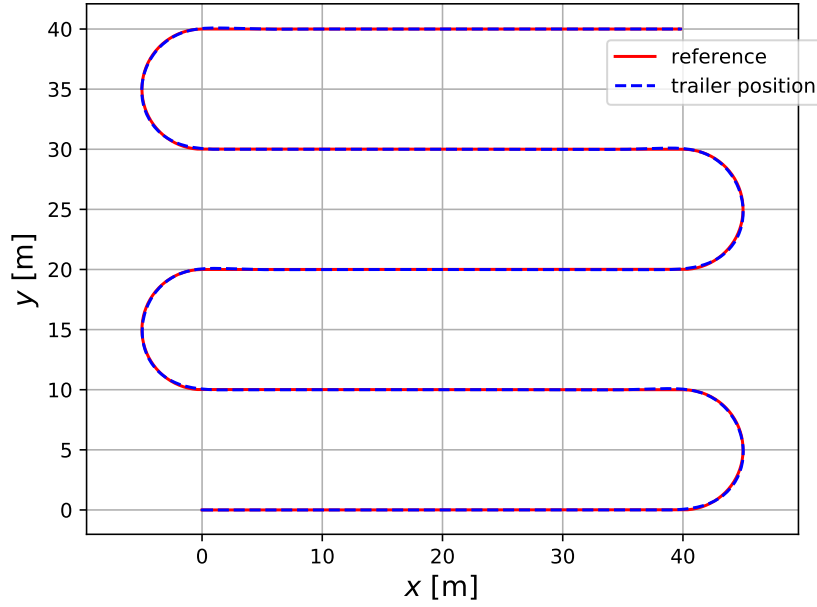


Figure 6: Path traveled by the tractor-trailer system when the trailer is controlled

474 next row almost with no deviations. Furthermore, errors alongside turning
 475 paths can be substantially reduced if the trailer kinematics is taken into
 account in the NMPC-based controller. Figure 8 depicts the evolution of

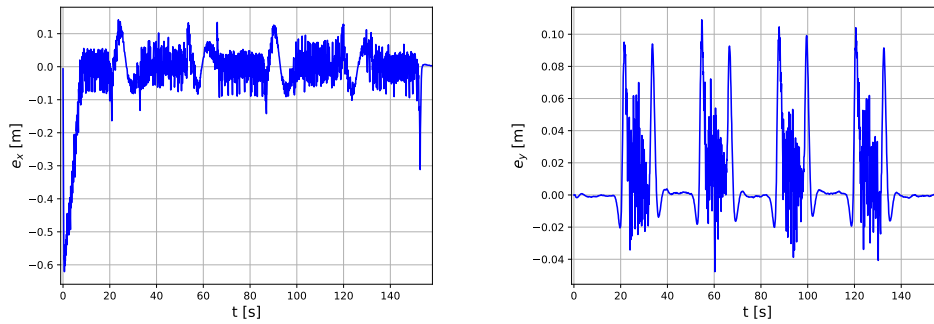


Figure 7: Error deviation between reference path and trailer position

477 articulation and steering angles, respectively. There, it can be seen that
 478 when the articulated tractor-trailer system moves within straight paths,
 479 both angles γ and ϕ are approximately zero, thus allowing the vehicle to
 480 move forward without minor deviations along the y -axis. When the vehicle
 481 reaches the end of a row, these angles start moving in a jointly way to
 successfully perform headland turns.

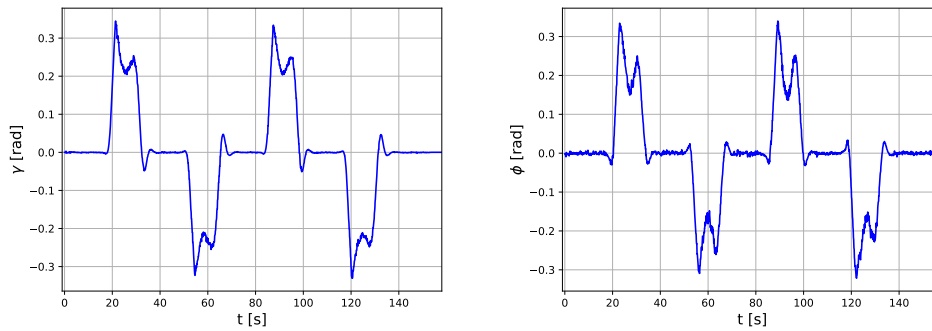


Figure 8: Articulation angle γ (left) and steering angle ϕ (right)

482

483 Resulting control inputs are depicted in Fig. 9. As it can be seen, the
 484 velocity of the vehicle goes from zero to 2 [m/s], which is, for instance, the
 485 maximum bound we had set to this control input. When the vehicle is
 486 moving alongside straight paths, its speed oscillates between 1.75 [m/s] and
 487 the maximum speed, hence allowing to control the trailer's position more
 488 precisely. When the articulated tractor-trailer system is about to depart
 489 away from the infield row, its velocity is slowed down between 1.15 [m/s]
 490 and 1.55 [m/s] in order to perform headland turns as close as possible to
 491 the reference trajectory. Angular velocities ω_1 and ω_2 are related to γ and
 492 ϕ , respectively, by time derivatives, and, as it can be observed in Fig. 9

493 their time evolution is consistent with that obtained in Fig. 8. The violent
 494 vibration that exhibit control inputs (Fig. 9) might not be realizable within
 495 practical implementations. To tackle this problem, one possibility would
 496 be to use the speed v_f as a state variable (rather than a control input)
 497 and to describe it by a first or second order differential equation. In this
 498 way, the speed would show a smoother behavior than that shown in Fig. 9
 499 (left). On the other hand, the violent oscillation in both angular velocities
 500 ω_1 and ω_2 can be reduced in a similar manner. As it can be seen in the
 501 last two rows of Eq. (13), the state equations for both γ and ϕ are directly
 502 the associated angular velocities. Thus, in order to avoid high frequency
 503 oscillations, it would be possible to change these pure integrators by a first
 504 order differential equation of the form

$$\dot{\gamma} = -k_1\gamma + k_2u_\gamma \quad \text{and} \quad \dot{\phi} = -k_3\gamma + k_4u_\phi \quad (20)$$

506 where k_i (with $i = 1, 2, 3, 4$) denotes appropriate constants, u_γ and u_ϕ are
 the control inputs associated to the states γ and ϕ , respectively.

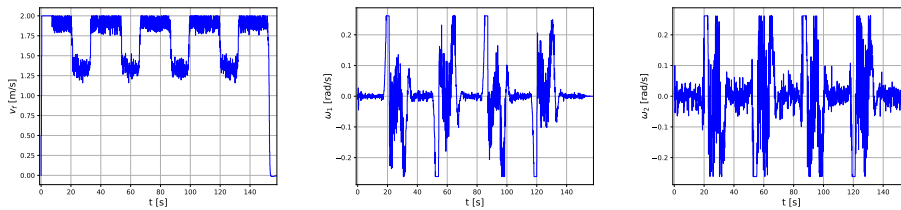


Figure 9: Speed of the front block v_f (left), angular velocity of articulation angle ω_1 (middle), angular velocity of steering angle ω_2 (right)

507

508 6. Discussion

509 The main goal of this research was to develop and to test the perfor-
510 mance of a mathematical model of an articulated tractor-trailer system,
511 which would be extremely suitable for PA purposes. For instance, it allows
512 the the accurate path-tracking not only of the trailer's position but also
513 of the tractor's one. Moreover, when the latter is monitored, although the
514 trailer does not follow accurately the path alongside headland turns, it is
515 indeed correctly aligned both in the departure and entrance of each infield
516 row, decreasing errors within straight paths. Despite the fact that several
517 works tackle the problem of controlling the tractor's and trailer's xy -position
518 (Pickett et al., 2016; Merx and Germann, 2017), they mainly use indepen-
519 dent controllers for both the tractor and the trailer, which might lead to
520 deviation errors as the interaction between the tractor and the trailer might
521 not be considered. To that end, we proposed to use a centralized approach
522 in order to include this interaction in the design stage.

523 On the other hand, advanced control techniques such as NMPC have
524 also been used to control tractor-trailer systems (Backman et al., 2012;
525 Kayacan et al., 2014). Nevertheless, vehicles reported in these works are re-
526 stricted only to front steering and they do not include a central articulation
527 joint. In this sense, our proposed mathematical model can be regarded as
528 a generalization of those models with more limited steering mechanisms.

529 Even though areas covered by headlands turns are, in general, not used
530 for seeding or harvesting issues, they are an essential part of the path-

531 planning process as they comprise different restrictions such as time min-
532 imization, fuel efficiency and avoidance of restricted areas, among others,
533 that should be included within the path-planning stage. Due to the fact
534 that headlands areas are considered of low productivity, it is extremely im-
535 portant to minimize deviations alongside these turns. In our article, we
536 do not tackle the problem of optimizing headland turns, however, we do
537 consider its feasibility with respect to the physical capabilities of the artic-
538 ulated tractor-trailer system. Indeed, using our articulated tractor-trailer
539 system model embedded within the NMPC controller, the xy -position of
540 the trailer can be monitored precisely and it can be maintained very close
541 to the desired path, hence minimizing errors not only within straight paths
542 but also along headland turns. It should be pointed out that we did not
543 have to include extra information about turns, we only set the desired path
544 and the controller itself adjusted control inputs in order to keep the trailer
545 as close as possible to the desired path.

546 7. Conclusion and future work

547 In this work, an articulated tractor-trailer system with front steering
548 has been studied. We showed that, by using a NMPC-based controller,
549 Gazebo simulator and a ROS compatible architecture, the trailer managed
550 to follow the desired path accurately. Indeed, the main advantage of using
551 our proposed articulated tractor-trailer model is that the trailer's kinematics
552 can be embedded within the NMPC controller, thus controlling the trailer's
553 xy -position is straightforward. Furthermore, it allows for precise trailer's

554 path following not only alongside straight paths but also in headland turns.
555 Despite the fact that, generally, the implement is lifted up when performing
556 headland turns, it is extremely important to reduce the error in this area as
557 they are mostly restricted by physical dimensions. On the other hand, our
558 model allows for precise alignment of the trailer both in the departure and
559 the entrance of the infield path, regardless the trailer kinematics is taken
560 into account in the model itself or not. The future work of this research
561 is aligned with the acquisition of a more precise mathematical model that
562 considers the effect of non-flat terrains on the behavior of the system. The
563 resulting model would exhibit a greater complexity, given that the angles
564 of pitch and roll of each block of the vehicle would need to be taken into
565 consideration and, hence, the controller would be able to compensate for
566 their associated errors.

567 8. Acknowledgments

568 The authors wish to thank the *Universidad Nacional de Litoral* (with
569 CATT 2019 N° 17/01/2019), the *Agencia Nacional de Promoción Científica*
570 *y Tecnológica* (with PICT-2017-0543 and PICT-2016-0651) and the *Con-*
571 *sejo Nacional de Investigaciones Científicas y Técnicas* (CONICET) from
572 Argentina, for their support. A proper recognition should also be made to
573 the teams that created CasADi and MPCTools, who have released them as
574 open source software.

575 **References**

- 576 Andersson, J.A.E., Gillis, J., Horn, G., Rawlings, J.B., Diehl, M., 2019. CasADi – A
577 software framework for nonlinear optimization and optimal control. *Mathematical*
578 *Programming Computation* 11, 1–36.
- 579 Backman, J., Oksanen, T., Visala, A., 2012. Navigation system for agricultural machines:
580 Nonlinear model predictive path tracking. *Computers and Electronics in Agriculture*
581 82, 32–43.
- 582 Baillie, C.P., Lobsey, C.R., Antille, D.L., McCarthy, C.L., Thomasson, J.A., 2018. A
583 review of the state of the art in agricultural automation. part iii: Agricultural ma-
584 chinery navigation systems, in: 2018 ASABE Annual International Meeting, American
585 Society of Agricultural and Biological Engineers. p. 1.
- 586 Corke, P.I., Ridley, P., 2001. Steering kinematics for a center-articulated mobile robot.
587 *IEEE Transactions on Robotics and Automation* 17, 215–218.
- 588 Diehl, M., Bock, H.G., Diedam, H., Wieber, P.B., 2006. Fast direct multiple shooting
589 algorithms for optimal robot control, in: *Fast motions in biomechanics and robotics*.
- 590 Farmer, J.L., 2008. Kinematic analysis of a two-body articulated robotic vehicle. PhD
591 thesis. Virginia Tech.
- 592 Houska, B., Ferreau, H.J., Diehl, M., 2011. Acado toolkit—an open-source framework
593 for automatic control and dynamic optimization. *Optimal Control Applications and*
594 *Methods* 32, 298–312.
- 595 HSL, 2020. A collection of fortran codes for large scale scientific computation. <https://www.hsl.rl.ac.uk/>. Accessed: 2021-09-14.
- 597 Kayacan, E., Kayacan, E., Ramon, H., Saeys, W., 2014. Learning in centralized nonlinear
598 model predictive control: Application to an autonomous tractor-trailer system. *IEEE*
599 *Transactions on Control Systems Technology* 23, 197–205.
- 600 Kayacan, E., Peschel, J.M., Kayacan, E., 2016. Centralized, decentralized and distributed
601 nonlinear model predictive control of a tractor-trailer system: A comparative study,
602 in: 2016 American control conference (ACC), IEEE. pp. 4403–4408.

- 603 Kong, J., Pfeiffer, M., Schildbach, G., Borrelli, F., 2015. Kinematic and dynamic vehicle
604 models for autonomous driving control design, in: 2015 IEEE Intelligent Vehicles
605 Symposium (IV), IEEE. pp. 1094–1099.
- 606 Kremmer, M., Schaefer, T., Lawson, J.T., Meyer, M., 2020. System and method for
607 controlling an implement connected to a vehicle. US Patent App. 16/664,324.
- 608 LaValle, S.M., 2006. Planning algorithms. Cambridge university press.
- 609 Merx, S., Germann, N., 2017. Arrangement for automatically steering a combination of
610 a self-propelled vehicle and an implement for cultivating a field. US Patent 9,635,798.
- 611 Milne-Thomson, L.M., Abramowitz, M., Stegun, I., 1972. Handbook of mathematical
612 functions. Handbook of Mathematical Functions .
- 613 Mondal, K., Rodriguez, A.A., Manne, S.S., Das, N., Wallace, B., 2019. Comparison
614 of Kinematic and Dynamic Model Based Linear Model Predictive Control of Non-
615 Holonomic Robot for Trajectory Tracking: Critical Trade-offs Addressed, in: IASTED
616 International Conference on Mechatronics and Control.
- 617 Nagasaka, Y., Umeda, N., Kanetai, Y., Taniwaki, K., Sasaki, Y., 2004. Autonomous
618 guidance for rice transplanting using global positioning and gyroscopes. Computers
619 and Electronics in Agriculture 43, 223–234. URL: <https://www.sciencedirect.com/science/article/pii/S0168169904000304>, doi:<https://doi.org/10.1016/j.compag.2004.01.005>.
- 622 Nayl, T., 2013. Modeling, control and path planning for an articulated vehicle. PhD
623 thesis. Luleå T. U.
- 624 Nayl, T., Nikolakopoulos, G., Gustafsson, T., 2012. Switching model predictive con-
625 trol for an articulated vehicle under varying slip angle, in: 2012 20th Mediterranean
626 Conference on Control & Automation (MED), IEEE.
- 627 Nayl, T., Nikolakopoulos, G., Gustafsson, T., 2015. Effect of kinematic parameters
628 on mpc based on-line motion planning for an articulated vehicle. Robotics and Au-
629 tonomous Systems 70, 16–24.
- 630 Pickett, T.D., Mitchell, W.S., Nelson, F.W., 2016. System and method for steering of

- 631 an implement on sloped ground. US Patent 9,374,939.
- 632 Rawlings, J.B., Mayne, D.Q., Diehl, M., 2017. Model predictive control: theory, compu-
633 tation, and design. volume 2. Nob Hill Publishing Madison, WI.
- 634 Risbeck, M.J., Rawlings, J.B., 2015. Mpc tools: Nonlinear model predictive con-
635 trol tools for casadi. [https://bitbucket.org/rawlings-group/mpc-tools-casadi/
636 src/master/](https://bitbucket.org/rawlings-group/mpc-tools-casadi/src/master/). Accessed: 2021-08-31.
- 637 Sánchez, G., Murillo, M., Genzelis, L., Deniz, N., Giovanini, L., 2017. Mpc for nonlinear
638 systems: A comparative review of discretization methods, in: Information Processing
639 and Control (RPIC), 2017 XVII Workshop on, IEEE. pp. 1–6.
- 640 Siew, K., Katupitiya, J., Eaton, R., Pota, H., 2009. Simulation of an articulated tractor-
641 implement-trailer model under the influence of lateral disturbances, in: Advanced
642 Intelligent Mechatronics, 2009. AIM 2009. IEEE/ASME International Conference on,
643 IEEE. pp. 951–956.
- 644 Subramanian, V., Burks, T.F., Arroyo, A., 2006. Development of machine vision
645 and laser radar based autonomous vehicle guidance systems for citrus grove nav-
646 igation. Computers and Electronics in Agriculture 53, 130–143. URL: [https://
647 www.sciencedirect.com/science/article/pii/S016816990600069X](https://www.sciencedirect.com/science/article/pii/S016816990600069X), doi:[https://
648 //doi.org/10.1016/j.compag.2006.06.001](https://doi.org/10.1016/j.compag.2006.06.001).
- 649 Tang, L., Yan, F., Zou, B., Wang, K., Lv, C., 2020. An Improved Kinematic Model
650 Predictive Control for High-Speed Path Tracking of Autonomous Vehicles. IEEE
651 Access 8, 51400–51413. doi:10.1109/ACCESS.2020.2980188.
- 652 Werner, R., Mueller, S., Kormann, G., 2012. Path tracking control of tractors and
653 steerable implements based on kinematic and dynamic modeling, in: 11th international
654 conference on precision agriculture, Indianapolis. pp. 15–18.
- 655 Yue, M., Hou, X., Zhao, X., Wu, X., 2018. Robust tube-based model predictive control
656 for lane change maneuver of tractor-trailer vehicles based on a polynomial trajectory.
657 IEEE Transactions on Systems, Man, and Cybernetics: Systems 50, 5180–5188.
- 658 Zhang, D., Wei, B., 2017. Robotics and Mechatronics for Agriculture. CRC Press.