

Embedded system for real-time monitoring of foraging behavior of grazing cattle using acoustic signals

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Abstract

Estimating forage intake and monitoring behavior of grazing livestock are difficult tasks. Real-time detection and classification of events like chew, bite and chew-bite are necessary to estimate that information. It is well-known that acoustic monitoring is one of the best ways to characterize feeding behavior in ruminants. Although several methods have been developed to detect and classify events, their implementation is restricted to desktop computers, fact that confines their application to off-line analysis of a reduced number of animals. In this work, we present the design and implementation of an electronic system specifically developed for real-time monitoring of feeding patterns in dairy cows. The system is based on an embedded circuit to process the sound produced by the animal in order to detect, classify and quantify events of ruminant feeding behavior. The system implements an algorithm recently developed, which was adapted to be executed on a

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Preprint submitted to Computers and Electronics in Agriculture

May 15, 2017

microcontroller-based electronic system. Only the results of sound analysis are stored in flash memory units. In addition to sound information, data from a GPS receiver is also stored, thus building a package of information. A microcontroller with power management technology, combined with a high-efficiency harvesting power supply and power management firmware, enables long operational time (more than five days of continuous operation). The system was evaluated using audio signals derived from the feeding activity of dairy cows that were acquired under normal operational conditions. The system correctly detected 92% of the events (i.e. considering them as possible events without making a classification). When the three types of events (i.e. chew, bite and chew-bite) were considered for classification, the recognition rate was about 78%. These results were obtained using reference labels provided by experts in ruminant ingestive behavior. The technology presented within this publication is protected under the international patent application PCT/IB2015/053721.

Keywords: Acoustic monitoring, real-time operation, embedded system, microcontroller.

1. Introduction

The global dairy industry has undergone profound changes over recent decades in the world. There is a trend in dairy farming toward the automation of processes to reduce the labor and its associated costs (de Koning, 2011). This development is mainly driven by the increment of labor costs relative to capital costs. Automated systems enable dairy farmers to manage larger herds with lower labor requirements and costs (de Koning, 2011). This

8 trend toward automation is suitable for the tendency of increasing herd sizes.

9 The behavior of animals is a clear indicator of their physiological and
10 physical state (Frost et al., 1997). Eating, ruminating and resting are the
11 main daily activities of ruminant livestock (Hancock, 1954). Monitoring these
12 activities in the field is essential to crucial management decisions in grazing
13 systems. This information allows herd managers to evaluate the feeding
14 conditions of grazing cattle and make decisions about supplement and pasture
15 management. Furthermore, accurate monitoring of foraging behavior of free-
16 grazing cattle is necessary to ensure the welfare and health of these animals.
17 Many efforts have been devoted to develop suitable techniques to address
18 this problem, however the success of these developments has been limited by
19 practical factors (Hodgson et al., 1996; Delagarde et al., 1999).

20 One approach for studying the grazing behavior uses acoustic monitoring.
21 Laca et al. (1992) used acoustic monitoring to study the short-term grazing
22 behavior of cattle, the microphone was mounted on the forehead of the animal
23 facing inward. The head bones amplify the ingestive sounds (apprehension
24 and chewing) produced in the oral cavity. Thus, the clarity of the signal
25 obtained allows to detect and classify all jaw movements with high accuracy
26 and reliability (Clapham et al., 2011; Milone et al., 2012; Navon et al., 2013;
27 Chelotti et al., 2016). All reported applications have involved fresh herbage;
28 obtaining promising results about estimation of intake (Laca et al., 2000;
29 Rutter et al., 2002; Ungar and Rutter, 2006; Galli et al., 2006, 2011).

30 One of the most accepted ways to perform monitoring of ruminant feeding
31 is through the detection of the three most common events of grazing activity:
32 chew, bite and composed chew-bite. Biting includes the apprehension and

33 saving of forage, while chewing action includes the crushing of forage. There
34 is also another event resulting from the superposition of chewing and biting
35 activities but made with the same jaw movement and called chew-bite. The
36 detection and classification of these three types of events is necessary for
37 accurate monitoring of the diet of animals. In this sense, there are few
38 authors who have taken into account the detection and classification of these
39 events, because of the complexity of discriminating the events, especially in
40 noisy environments (Milone et al., 2012; Chelotti et al., 2016).

41 The procedure followed to monitoring the ruminant feeding activities has
42 two steps: i) the sound is recorded and stored using a commercial sound
43 recording device, and then ii) the recorded sounds are analyzed in a desk-
44 top computer (Clapham et al., 2011; Milone et al., 2012; Lynch et al., 2013;
45 Chelotti et al., 2016). For short time experiments (Clapham et al., 2011;
46 Milone et al., 2012; Chelotti et al., 2016) the recording devices are not modi-
47 fied. For long-term experiments the recording devices are modified to enlarge
48 their autonomy. For example, Lynch et al. (2013) added five lithium-thionyl-
49 chloride 3.6 V AA batteries to the commercial recorder, which allows 330 h
50 of autonomy for each device.

51 The relevance of recording data, in term of resource management and
52 animal welfare, for long periods of time has lead to the development of de-
53 vices and wireless sensor networks for agriculture applications (Abbasi et al.,
54 2014). In the recent years, several devices have been developed. For example,
55 Greenwood et al. (2014) discussed the challenges of hardware and software for
56 wireless sensor networks development required for the collection of data from
57 different types of sensors, the management and analyses of the very large

58 volumes of data. Then, they developed pasture intake research platform
 59 to provide detailed estimates of pasture consumption by individual animals
 60 through chemical markers and biomass disappearance, reinforced with video
 61 recordings of animal behaviors. Panckhurst et al. (2015) developed a position
 62 tracking system for livestock composed by a solar-powered sensor tag and a
 63 base station. The system is able to provide a configurable wireless connec-
 64 tion triggered and managed by the base station, reducing the overall power
 65 consumption of the tags and allowing typical transmission range of 500 m.

66 In spite of all these recent developments, to the best to our knowledge,
 67 there is no portable device able to analyze in real-time the sounds produced
 68 by ruminants to detect and classify grazing events. Given the high cost in-
 69 volved in storing and transmitting large volumes of data, there is a need for
 70 a system capable of performing on-line processing and storing the statistical
 71 results in text files. Therefore, there exists a need to develop sensor technol-
 72 ogy for monitoring animal feeding activities in real-time while withstanding
 73 their environment. Following advances in electronics we developed and built
 74 an electronic device, consisting of a directional electret microphone, a solar
 75 panel, rechargeable batteries and an electronic circuit with small form factor
 76 that can be stored in a small case, and it is also able to operate long-terms
 77 under any weather condition. The embedded device introduced in this work
 78 has the advantages of easier mounting to the animal, lack of complex wiring
 79 between sensors and device, low weight and small form factor.

80 The paper is organized as follows: Section 2 introduces the developed
 81 embedded system, describing the hardware architecture and software orga-
 82 nization. The implementation of the algorithm is discussed at the end of

83 this section. The database used and methods employed to validate the sys-
84 tem operation are introduced in Section 3. The results obtained from the
85 operation of the embedded system are presented and discussed in Section 4.
86 Finally, the conclusions are given in Section 5.

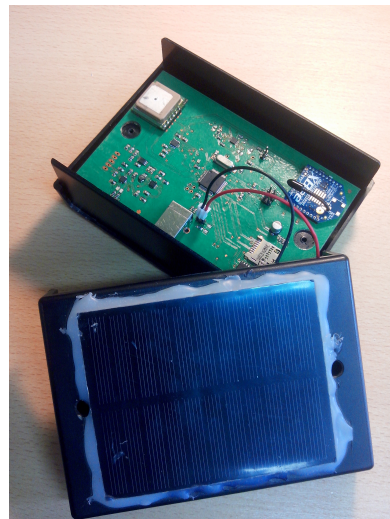
87 2. Material and methods

88 An embedded processing system was developed to estimate the repre-
89 sentative parameters of animal feeding behavior by processing the sounds
90 produced by the animal during its feeding activities (i.e., ruminating and
91 grazing) and storing the corresponding statistical results. The signal pro-
92 cessing and analysis are performed in a microcontroller that implements the
93 detection and classification algorithm proposed by Chelotti et al. (2016) in
94 combination with signal processing for signal conditioning. The microphone
95 capture the sound that is conditioned and processed within the microcon-
96 troller and the information obtained is stored in a flash memory. The mi-
97 crophone is placed on the forehead of the animal, covered by a rubber band
98 that protects the microphone from adverse weather conditions (e.g., wind,
99 rain) and attenuates the external noises. The device is located on the neck
100 just behind the head, to prevent the impacts from another animal, while the
101 connection with the microphone is short (Figure 1).

102 The parameters of animal feeding activity are obtained by detecting and
103 then identifying the type of event (chew, chew-bite or bite) and quantifying
104 its parameters (number of events, duration, energy, amplitude). These infor-
105 mation is accumulated during a period of five minutes and integrated with
106 the time and position of the animal into a package of information. Then,



(a)



(b)

Figure 1: (a) Microphone and device location and (b) the developed device.

107 this package is stored into a flash memory and communicated to the sys-
 108 tem through a configurable wireless connection managed by a base station,
 109 thus reducing the overall power consumption of the tags and allowing typical
 110 transmission of 500 m.

111 2.1. The embedded design

112 A microcontroller (MCF51JM128, NXP Semiconductors) was chosen for
 113 this application based on its availability in the local market, power consump-
 114 tion, computational power, analog ports, communication resources (SPI, US-
 115 ART and USB), internal clocking resources and a real-time clock module.
 116 The sound produced by the animal is sensed with an electret microphone
 117 facing inward on his forehead (Figure 1.a). The signal produced by the
 118 microphone is conditioned by an analog circuit that limits the signal band-

width, in order to maximizes the signal-to-noise ratio (SNR). This circuit is
comprised three stages (Figure 2):

1. A low-pass filter that limits the signal bandwidth to 1 kHz, in order to
be able to subsample the signal and reduce the computational load of
subsequent stages. It is implemented through a cascade of four second
order filters (TLV2784, Texas Instruments Inc) following a Sallen-key
topology,
2. An amplifier with AGC (MAX9814, Maxim Integrated) applies an au-
tomatic controlled amplification to signal in order to maximizes the
SNR, avoiding signal distortions and clipping produced by high gain
amplifications. The value of gain is available through an analog pin
and it allows to normalize to obtain the true value of energy, and
3. A level shifter (TLV2781, Texas Instruments Inc) that changes the
mean of the signal from 0 V to 1.65 V, to obtain a signal in the range
between 0 V and 3.3 V, that can be processed by an analog-to-digital
converter (ADC).

The output of the level shifter is coupled with one analog input of the
microcontroller connected to a 8 bits ADC. The number resulting from the
conversion includes information of the sign of the signal and its range goes
from -128 for the minimum voltage and +127 for the maximum voltage of the
signal. This data is used by the detection and classification algorithms. The
GPS provides the time, date and position to tag each package of information.

A primary regulated 3.6 V power supply is provided to the system through
a high-efficiency buck/boost charge pump regulator (TPS63000, Texas In-
struments Inc). This converter was chosen because of its ability to regulate

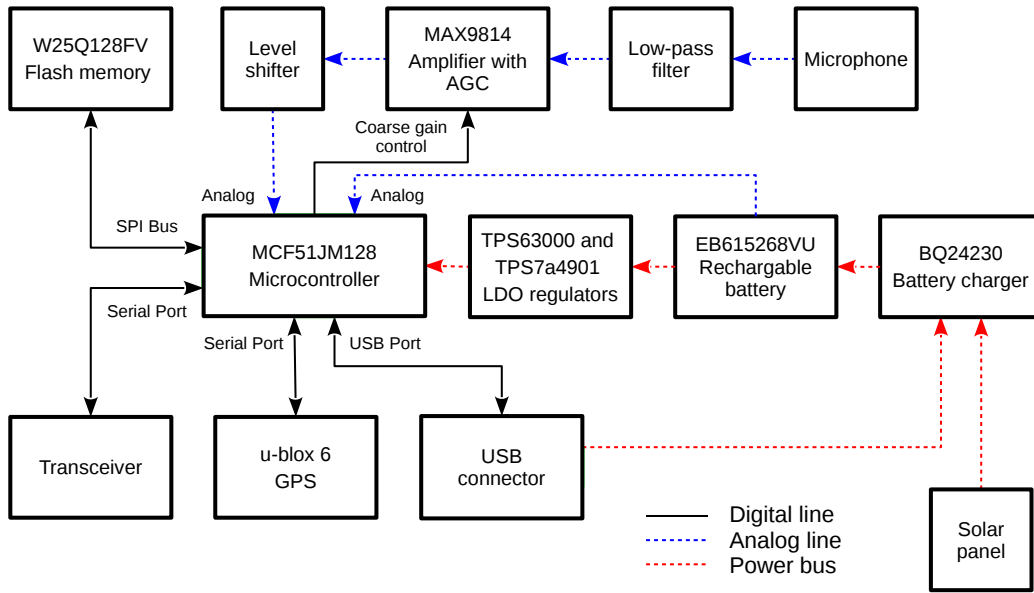


Figure 2: Block diagram of the embedded system modules.

144 input voltages from 1.8 V to 5.5 V and its extremely low quiescent (50 uA)
 145 and shutdown (1 uA) currents. Finally, the digital and analog voltages of sys-
 146 tem power supply are provided by a high-efficiency and low dropout voltage
 147 regulators (TPS7a4901, Texas Instruments Inc). This configuration allows to
 148 achieve a high quality voltage (low ripple and stable) and long-term auton-
 149 omy of the device (more than 5 days with only the fully charged batteries).
 150 The battery power is supplied by two polymer litio-ion 3.7 V rechargeable
 151 batteries of 2500 mAh (EB615268VU, Samsung). The batteries are charged
 152 using a 1 W solar panel (5.5 V open circuit voltage and 170 mA short-circuit
 153 current) during the field operation and the USB port when the device is
 154 connected to a computer or an electric energy source. The battery charge
 155 and power-path management are provided by a high-efficiency device with
 156 input overvoltage and overcurrent protections (BQ24230, Texas Instruments

157 Inc). These features reduce the number of charge and discharge cycles on
 158 the batteries and enable the system to run with a defective or absent battery
 159 pack. The devices operate from either a USB port or AC adapter, supporting
 160 charge currents between 25 mA and 500 mA and input voltages up to 28 V.
 161 The microcontroller is able to monitor the true battery voltage at all times
 162 by interfacing with an analog input line without conditioning (Figure 2).

163 In data logging, position stamping is carried out through the host micro-
 164 controller interfacing with two 128 Mbits serial Flash memory chips (W25Q128FV,
 165 Winbond Electronics) through a serial peripheral interface (SPI). Storing in
 166 text files only the results, the flash memory capacity allows to store about
 167 two years of recordings. Regarding time, the internal microcontroller real-
 168 time clock and a GPS receiver (NEO-6M, u-blox) are communicated to host
 169 microcontroller through a serial interface. The GPS provides accurate time
 170 and position information used to tag each package of measurements. A 3 V
 171 and 20 mm coin cell battery is incorporated as a backup power supply to
 172 ensure accurate time and position, as well as a fast startup of the GPS, in
 173 the event of primary battery failure.

174 External communication with a computer is provided by an Universal
 175 Serial Bus (USB) port embedded within the microcontroller, which can also
 176 be used to charge the battery of the device when it is powered by the ex-
 177 ternal device. The USB module provides an On-The-Go (OTG) dual-role
 178 controller, fully compliant with USB 1.1 and 2.0 specifications. All these
 179 features simplify the hardware and software required for communication. Fi-
 180 nally, a wireless link operating at 2.4 GHz is implemented using a XBee
 181 XB24 module with wire antenna that enables wireless data transfer up to

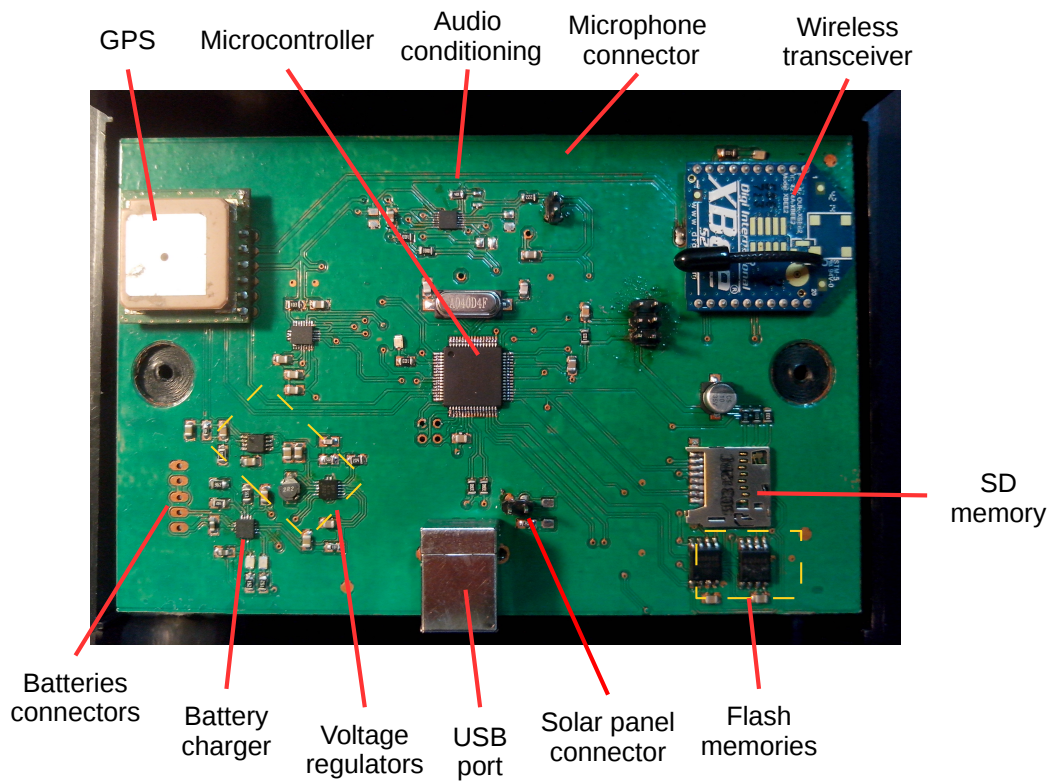


Figure 3: Printed circuit board design of the embedded system.

182 250 kbit/s for a range up to 500 m. All components were assembled onto a
183 printed circuit board that has a full ground plane to reduce electrical noises
184 in analog and digital circuits (Figure 3).

185 2.2. Device functionality

186 The goal of this embedded system is monitoring the grazing behavior of
187 livestock by estimating the indicative attributes of feeding activity from the
188 sound. To fulfill this task, it is necessary to detect and classify the ingestive
189 events produced during the cattle feeding. There are several algorithms that
190 can detect and classify ingestive events (Milone et al., 2012; Navon et al.,

191 2013; Chelotti et al., 2016), but the only one that can be executed in real-
 192 time in a low-performance microcontroller is the one proposed by Chelotti
 193 et al. (2016).

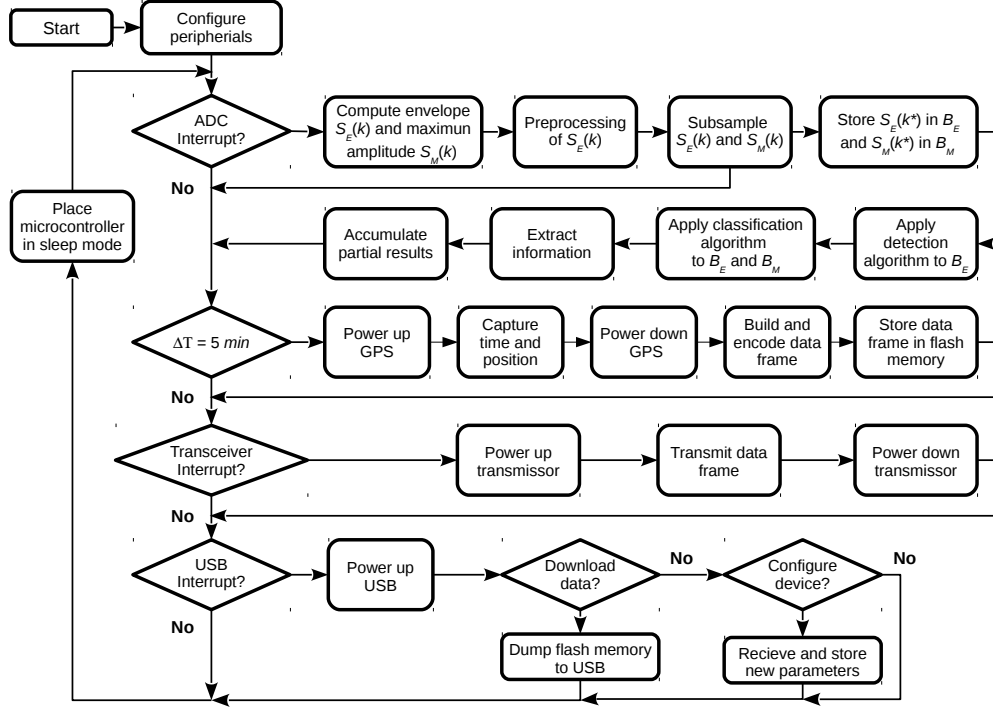


Figure 4: Flowchart of the embedded system firmware.

194 The embedded system proposed in this work implements the algorithm
 195 proposed by Chelotti et al. (2016) and the software for data logging and
 196 communication with the base station. The embedded software is organized
 197 in four tasks: i) signal preprocessing, event detection and classification, ii)
 198 data logging, iii) communication and iv) device configuration. The software
 199 architecture is driven by interrupt that switches between full power and sleep
 200 modes between interrupt events (Figure 4). Four main interrupt functions

201 are: i) 500 us ADC interrupts (single conversion of audio signal at 2 kHz), ii)
202 5 min timer interrupts (information package), iii) wireless transceiver inter-
203 rupts and iv) USB port communication interrupts. Each of these interrupts
204 wake up the microcontroller into active power mode, and a routine is used
205 to determine which function caused the interrupt event.

206 At each 500 us time interval, the microcontroller is woken up by the ADC
207 when it finished the current conversion and then it computes the envelope of
208 the signal $S_E(k)$ and the maximum on the window $S_M(k)$, removes the offset
209 and decimate the envelope to 100 samples/s. These tasks correspond to the
210 preprocessing task of the acoustical analysis system (Chelotti et al., 2016). If
211 decimate samples of $S_E(k^*)$ and $S_M(k^*)$ are available, the software updates
212 buffers B_E and B_M . In a first step, the possible ingestive events are detected
213 on the envelope of the signal (Figure 5) and then classified according to a set
214 of heuristic rules. In the opposite case, the microcontroller is set into sleep
215 mode to save energy. The details of the detection and classification algorithm
216 are described in Chelotti et al. (2016). Once the events are detected and clas-
217 sified, the software extract the information that characterized the ingestive
218 activities and accumulates the partial results. Finally, the microcontroller is
219 set into sleep mode.

220 At each five minutes interval (30.000 samples of subsampled signal) a
221 data frame is built. The data frame is integrated by: i) the information that
222 characterized the feeding activities (number of chews, chew-bites and bites,
223 average time of chewing and biting, average chew and bite energy, average
224 chew and bite amplitude), ii) the time and iii) position where the sound
225 is recorded. This information is organized in a self-contained data frame,

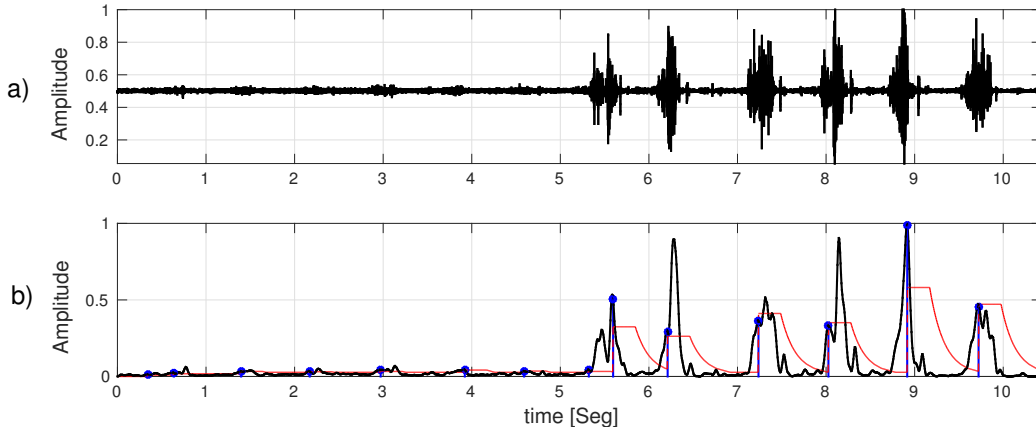


Figure 5: Signals generated by the algorithm: (a) Original sound signal and (b) signal processed by the microcontroller (variable threshold in red-dashed line and peak detection in blue line).

which is codified using a low-density parity-check (LDPC) code (Casu et al., 2015) to guarantee the integrity of the data from errors. The position is obtained from a GPS that normally operates in power safe mode and it is switched to maximum performance mode to acquire the position. This way of operating the GPS maximizes the performance while reduces the overall power consumption. Finally, the data frame is stored as a text file in the flash memory, and the microcontroller is set into sleep mode.

The text file is structured in two sections: i) one section for the time and position where the data was collected, and ii) another section for the characteristic parameters of grazing activities. The structure of the file is shown in Figure 6.a. It starts and ends with two numerals characters (#) and the data fields are separated by commas (.). This structure reduces the parsing time and avoids data loss or misleading. The first section stores the date (D), time (T), latitude (Lat) and longitude (Long) where the data was

##,D,T,Lat,Long,NC,DC,AC,EC,NB,DB,AB,EB,NCB,DCB,ACB,ECB,TNE,##

(a)

**23232C3136303831362C3134353932332C333330322E31353831532C363035332E3737335
572C3132312C302E32332C302E32382C302E32362C36322C302E32362C302E37352C30E
36312C3230362C302E33372C302E37382C302E36392C3338392C2323**

(b)

Figure 6: Data file used to store information: (a) general structure and (b) example for a grazing segment, where information is expressed in hexadecimal code.

collected. They are obtained from the GPS, using NMEA 0183 standard (Association et al., 2002) to communicate with the microprocessor, then the information is stored in the same format: six ASCII characters for date, six ASCII characters for time and ten ASCII characters for latitude and longitude respectively. The second section corresponds to the parameters of grazing activities. It stores the total number of events (TNE), the number of events (C, B and CB), the average duration of time (DC, DB and DCB), the average amplitude (AC, AB and ACB) and the average energy (EC, EB and ECB) of the grazing events (Chew, Bite and Chew-Bite) respectively. Each data field of this section is stored in 32 bits integer format. A dump memory of a data frame is shown on nibble-level in Figure 6.b. Figure 7 shows the file in a user-friendly interface in a personal computer.

The wireless communication between the device and the base station is initiated and controlled by the base station. It is achieved through the use of request and response packages protocol. The reception module of the transceiver is on all the time, waiting for a request package from the base

Date (D): 160816	Number of B (NB): 62
Time (T): 145923	Average duration of B (DB): 0.26 [s]
Latitude (Lat): 3302.1581S	Average amplitude of B (AB): 0.75
Longitude (Long): 6053.7735W	Average energy of B (EB): 0.61
Number of C (NC): 121	Number of CB (NCB): 206
Average duration of C (DC): 0.23 [s]	Average duration of CB (DCB): 0.37 [s]
Average amplitude of C (AC): 0.28	Average amplitude of CB (ACB): 0.78
Average energy of C (EC): 0.26	Average energy of CB (ECB): 0.69
Total number of events (TNE): 389	

Figure 7: Information of file shown in user-interface.

station. When a request package is received, the software turns on the transmission module, transmits the requested data frames, waits for the reception acknowledgment of the base station and then it turns off the transmission module.

The final interrupt routine is triggered by a USB port data event. This is caused by messages being sent from a personal computer to the embedded system through the USB port on the microcontroller. When a download command is sent, the microcontroller transfers the flash memory data to the computer through the USB port. The downloaded data is processed by the software.

After downloading all data, the microcontroller immediately continue its normal operation. A message contained a new configuration settings can also be sent to the device. The use of interrupt driven programming is an essential component of the software to the successful implementation of this embedded system. It allowed to optimize the power consumption of the device by using low power sleep modes while ensuring a precise data sampling and processing intervals.

273 3. Experimental setup

274 Experiments performed on the developed embedded system were carried
275 out in a laboratory environment using a database previously obtained with a
276 commercial recorder (SONY ICDPX312). The recorded sound signals were
277 reproduced by speakers, with a flat frequency response in the band of inter-
278 est, from a desktop computer and into an acoustically isolated room. Thus,
279 reproductions of these signals were captured by electret microphone of the
280 device and then processed by the embedded system. The results and the in-
281 formation obtained from the GPS were recorded on the flash memory. This
282 methodology allowed to compare directly the results obtained by the embed-
283 ded system with the reference labeling. The reference transcription files were
284 aurally segmented and labeled by experts in animal behavior. The database
285 used for experiments is described in the following subsection.

286 3.1. Database

287 The signals were obtained by a field experiment conducted at the Campo
288 Experimental Villarino (Universidad Nacional de Rosario, Zavalla, Argentina)
289 dairy facility, during October of 2014. Project protocols were previously
290 evaluated and approved by the Committee on Ethical Use of Animals for
291 Research of the Universidad Nacional de Rosario. The foraging behavior of
292 five Holstein lactating cows, weighing 570 ± 40 kg, grazing alfalfa (*Medicago*
293 *sativa*) and fescue (*Festuca arundinacea*) mixed pastures were continuously
294 monitored during six non-consecutive days. Cow halters were specially de-
295 signed for experiments. The evaluation was performed with 24 h continuous
296 sound recordings. Sounds of biting and chewing were recorded using a di-

rectional microphone mounted onto the forehead of the animal and covered
by a elastic band fastened to the halter, where a recorder was attached. The
signals were recorded at 44.1 kHz sampling frequency, 16-bit resolution and
WAV format. The microphone/recorder devices were randomly assigned to
the cows and rotated over the six days.

3.2. Performance measures

One important issue for the comparison between events recognized and
classified by the algorithm and the corresponding reference labels is the syn-
chronization time of events in both sequences. To solve this, the HTK per-
formance analysis tool HResults was used. The comparison is based on a Dy-
namic Programming-based string alignment procedure (Young et al., 1997),
in order to measure distance between the two sequences (reference and rec-
ognized). The outputs of this tool were: (i) the number of deletions (D),
which are considered as false negatives, (ii) the number of substitutions (S),
which are considered as misclassified events, (iii) the number of insertions
(I), which are considered as false positives, and the total number of events
(T) in the reference transcription files provided by the experts. Using this
information, some performance measures can be established. Regarding the
detection task, the percentage of correctly detected events is defined as

$$\delta\% = \frac{T - D}{T} 100\%, \quad (1)$$

where the number of substitutions was not considered, because in the detec-
tion task it only matters if an event has occurred or not, regardless of the

319 type of event. Regarding the classification task, it is important the type of
320 event. In this sense, two measures can be established. The percentage num-
321 ber of correctly recognized events, takes into account misclassified events (S)
322 but not false positives (I) and is given by¹

$$C\% = \frac{T - D - S}{T} 100\%. \quad (2)$$

323

324 The other measure is the accuracy, which is computed by

$$A\% = \frac{T - D - S - I}{T} 100\%, \quad (3)$$

325 where misclassified events (S), false negatives (D) and false positives (I) are
326 considered for computation. In this sense, accuracy will always be less than
327 or equal to the percentage number of correctly recognized events.

328 4. Evaluation of the system

329 Five representative segments of 10-min from a total of 24 h of continuous
330 audio recording were aurally segmented and labeled by two experts in animal
331 behavior. The reason for choosing segments of this length was because the
332 labeling task performed by the expert is very tedious as it should be aurally
333 labeled event by event within rumination and grazing activities. In order
334 to consider different types of foraging behaviors, each segment consisted of
335 5-min of rumination (contain only chew events) and 5-min of grazing (con-
336 tain the three types of events), which were randomly selected. The results

¹<http://htk.eng.cam.ac.uk/>

337 achieved good performance rates for the implementation of the algorithm
 338 in the embedded system developed in this work. In addition it was shown
 339 that processing was executed in real-time. Following the definitions of per-
 340 formance measures used, event detection rate (without identification of the
 341 type of event) achieved high performance (about 92% on average over the
 342 segments considered). Regarding the classification task, the recognition rates
 343 obtained from the analysis can be seen in Table 1.

344 From Table 1, it can be observed a similarity between the values of correct
 345 (78.2%) and accuracy (76.4%), which were calculated as the macro-average
 346 over all analyzed segments. Following the definitions given in the previous
 347 section, this evidences a low number of insertions (false positives) for the
 348 system, due to the correct value for the cut-off frequency of the low-pass
 349 filter, included in the algorithm for obtaining the envelope signal. If this
 350 frequency would be higher, higher frequency components would pass through
 351 the filter, then can be detected as possible events when in fact they are
 352 not (false positives). Conversely, if the cut-off frequency would be lower,
 353 more frequency components of the target signal would be eliminated by the
 354 filter, which would cause the correct percentage to decrease significantly. On
 355 the other hand, it can be clearly seen that the best recognized event was
 356 the CHEW event, in agreement with the results obtained by Chelotti et al.
 357 (2016). Because rumination activity is composed only of CHEW events, it is
 358 expected that such activity will be better recognized than grazing activity.

359 Although a very good performance is obtained, there are two important
 360 aspects to consider in order to enhance the system implementation. One
 361 aspect is related to improving the algorithm. In this sense, some signals may

Table 1: Confusion matrix and average recognition rates and accuracy for the five analyzed segments (S_i). Each row represents the distribution of true events over the categories into which they were classified by the system. For example, in S_1 9% of the bites were misclassified as chews. Bold numbers indicate the best results in recognition.

	Event	Bite	Chew	Chew-bite	C%	A%
S_1	B	82	9	9		
	C	1	98	1	78	77
	CB	10	9	81		
S_2	B	77	8	15		
	C	1	97	2	83	81
	CB	5	6	89		
S_3	B	81	11	8		
	C	1	97	2	75	74
	CB	6	11	83		
S_4	B	95	5	0		
	C	4	84	12	70	67
	CB	3	11	86		
S_5	B	84	8	8		
	C	1	96	3	85	83
	CB	3	13	84		
Average [†]					78.2	76.4

[†] Macro-averaging over all the segments considered.

362 be contaminated with low-frequency noise, which may hinder their analysis.
363 These baseline noises are non-stationary and may be due to the presence of
364 different sources in barn environments, such as: engines of machinery, sounds
365 of other animals and reverberation of the place, among others. In order to
366 remove this type of disturbances, it would be very useful to incorporate
367 an adaptive detrending stage. The other aspect to consider is related to
368 hardware autonomy. In spite of the good performance achieved, it would be
369 interesting to carry out an exhaustive search for integrated circuits of better
370 energy efficiency. Both aspects are currently being addressed.

371 Providing a system capable of acquiring and processing data in real-time
372 for the monitoring of feeding behavior in ruminants is important for the
373 livestock area. Such on-line processing and analysis of acoustic information
374 makes it possible to store and transfer only the results of analysis instead of
375 the sound, which improve the performance of transferring between systems.
376 On the other hand, optimizing the power consumption of the hardware will
377 increase the autonomy of the system, thus allowing to evaluate behaviors of
378 the ruminant during longer temporal intervals.

379 5. Conclusions

380 An electronic system able of real-time monitoring feeding behavior of ru-
381 minants was designed and implemented. The system stores and transmits
382 the statistical results without the need of storing the sound signal. The
383 motivation of this work was to provide a tool to enhance the understand-
384 ing of feeding activities by developing embedded technology that allows for
385 continuous monitoring of animal feeding activities under different environ-

386 mental conditions. The documented design uses a directional microphone
387 and analog electronic circuits to acquire and conditioning the sounds, and
388 signal processing and computational intelligence tools to detect and classify
389 the events. All the software routines were implemented in a micro-controller
390 using integer arithmetic.

391 The electronic system was implemented using micro-controller with power
392 management technology combined with a high-efficiency harvesting power
393 supply and power management firmware. It also includes on-board a wireless
394 transmitter and non-volatile memories for transferring and storing data.

395 The system was able to correctly detect 92% of the feeding events, i.e.
396 considering them as possible events without making a classification, while
397 was able to correctly classify 78% of the total events in the three types of
398 events considered (i.e. chew, bite or chew-bite). These results are similar
399 to the results obtained by the algorithm implemented in desktop computers
400 with floating point precision. Since the experiments of the present study and
401 that described in Chelotti et al. (2016) were performed on different databases
402 (different recording conditions), the results are similar but not directly com-
403 parable to each other.

404 As a future work, the device will be tested in field operational conditions
405 for continuous operation, where the weather and the power supply system
406 will play important roles. On the other hand, we will evaluate the use of
407 machine learning techniques to replace the set of heuristic rules. The use of
408 automated methods will help to explore more complex decision boundaries in
409 the search of the best solution, which is expected to improve current results.
410 In order to maintain real-time execution, such techniques must have a low

411 computational cost.

412 **Acknowledgments**

413 The authors would like to thank Martín Quinteros from Facultad de Cien-
414 cias Agrarias, Universidad Nacional de Rosario for his assistance in animal
415 management and gathering data. This work has been funded by Agencia Na-
416 cional de Promoción Científica y Tecnológica, project PICT 2011-2440 “De-
417 sarrollo de una plataforma tecnológica para ganadería de precisión”, Univer-
418 sidad Nacional del Litoral, PACT CAID 2011 “Señales, Sistemas e Inteligen-
419 cia Computacional”, CAID 2011-525 and Universidad Nacional de Rosario,
420 project 2013-AGR216.

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